

VEE Series Ball Valves



Sample Specification



1.0 Ball Valves – VEE

1.1 Material

- The valve body, stem, ball and unions shall be made of PVC compound which shall meet or exceed the requirements of cell classification 12454 according to ASTM D1784.
- These compounds shall comply with standards that are equivalent to NSF Standard 61 for potable water.

1.2 Seats

- The ball seats shall be made of a Teflon® – HDPE blend which shall comply with standards that are equivalent to NSF Standard 61 for potable water.

1.3 Seals

- The o-ring seals shall be made of EPDM which shall comply with standards that are equivalent to NSF Standard 61 for potable water.

1.4

All other wetted and non-wetted parts of the valves shall comply with standards that are equivalent to NSF Standard 61 for potable water.

2.0 Connections

2.1 Socket style

- The IPS socket PVC end connectors shall conform to the dimensional standards ASTM D2466 and ASTM D2467.

2.2 Threaded style

- The female NPT threaded PVC end connectors shall conform to the dimensional standards ASTM D2464, ASTM F1498, and ANSI B1.20.1.

3.0 Design Features

- The valve shall be double blocking with union ends.
- All sizes shall be full port.
- All sizes shall allow for bi-directional flow.
- The valve body shall be single end entry with a threaded carrier (ball seat support).
- The valve body shall have an expansion and contraction compensating groove on the molded end.

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Sample Specification (cont'd)



- The valve body, union nuts, and carrier shall have deep square style threads for increased strength.
- The ball shall be machined smooth to minimize wear on valve seats.
- The stem design shall feature a shear point above the o-ring to maintain system integrity in the unlikely event of a stem breakage.
- The handle shall incorporate a tool for adjustment of the threaded carrier.
- The handle shall incorporate a tool for adjustment of union nuts.
- The handle shall be reversible to allow for operation in tight places.
- The handle shall incorporate an opaque PVC plug that can be replaced with a plug and tag holder for valve identification.

3.1 Pressure Tested

- All valves shall have been pressure tested in both the open and closed positions by the manufacturer.

3.2 Pressure Rating

- All sizes shall be rated at 232 psi at 73°F.

3.3 Markings

- All valves shall be marked to indicate size, material designation, and manufacturer's name or trade mark.

3.4 Color Coding

- All PVC valves shall be color-coded dark gray with a blue handle.

4.0 All valves shall be Xirtec® 140 by IPEX or approved equal.