# **IPEX VXE TRUE UNION BALL VALVES**



The IPEX EasyFit large diameter VXE Series True Union Ball
Valves represents the latest innovation in manufacturing
technology. The VXE Series replaces the well received VX
Series with new and cutting edge features and is
designed for industrial, general purpose and O.E.M.
applications. This valve features an ultra-compact
double block design, and full port bi-directional
operation up to 4". The true union design allows the
valve to be easily removed from the piping system
and be fully serviced. A threaded seat stop carrier
provides improved seal integrity under tough service
conditions. The EasyFit multifunction handle
includes the EasyFit labeling system and doubles as
a tool for ball seat adjustment, and for tightening
union nuts precisely.

VXE ball valves are part of our complete system of IPEX pipe, valves, and fittings, engineered and manufactured to our strict quality, performance, and dimensional standards.

VALVE AVAILABILITY	VXE
Body Material	PVC, CPVC
Size Range	2-1/2" through 4", 6" venturied
Pressure	232 psi
Seats	Telfon® (PTFE)
Seals	EPDM or Fluoropolymer (FPM)
End Connections	Socket (IPS), Threaded (FNPT)
APPLICATIONS	
Water treatment	✓
Plant water supply and distribution	✓
Wash-water and recovery systems	✓
Swimming pools	✓
Aquariums	✓
Irrigation	✓
Acid Products Handling for Refineries, Metal Works, etc.	✓
Deionized Water	✓
Alum and Ferric Chloride Handling	✓
Chlorine Injection Systems	✓
Bleach, Dye and Acid Lines	✓
Pulp and Chemical Recovery Systems	/

**IPEX USA LLC** 

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#### TRANSPARENT PLUG WITH TAG HOLDER

The EasyFit VXE Handle contains a transparent PVC plug and tag holder with an IPEX logo that can be used with the EasyFit Labelling system.





### **EASYFIT CUSTOM LABELLING SYSTEM**

The EasyFit Custom Labelling System is a complete product line created to customize individual EasyFit valves. This can be used to identify chemical service, tag number or pipeline contents.



**PTFE** 



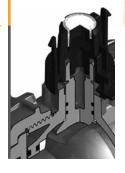
### HIGH FINISHING STEM & FLOATING BALL

The VXE EasyFit valve stem and ball are fully machined after molding by automatic CNC tool machines, achieving high surface finishing, removing surface imperfections and giving accurate dimensional tolerances. A PTFE anti-friction ring is located at the base of the system to minimize friction and reduce operating torque by up to 25% compared to the previous VX model.



## SAFE BLOCKED CARRIER

The VXE EasyFit ball valve is equipped with a safe blocked and adjustable ball seat carrier. During maintenance in depressurized pipelines, it is possible to unscrew one single union nut and disconnect the downstream or the upstream pipe end from the valve body with the valve in closed position, without fluid leakage.





## TRUE UNION INSTALLATION

The VXE is the most compact true union ball valve in the industry.





The new VXE EasyFit multifunction handle is designed for advanced service functions. The compact design handle provides very good maneuverability and is the best solution to carry out maintenance operations in restricted spaces.



## **OPTIMIZED HANDLE CONNECTION**

The new PVC hub allows for a perfect coupling between valve and handle as well as a quick and easy release. The hub is also equipped with a locking mechanism that prevents unwanted cycling by using a padlock.



### **BALL SEAT CARRIER ADJUSTMENT**

The VXE EastFit handle is provided with molded inserts that allow the user to dismount, install or adjust the ball seat carrier into the valve body. There's no need for additional tools.



## **EASYFIT UNION NUT GEAR TIGHTENING**

The handle can be removed from the valve stem and converted into a wrench key using the tool insert housed inside the handle body. The tool is extremely rugged, light and ergonomic. The tool is designed to engage the external profile of the union nut eliminating the possibility of damaging them.



## **VALVE BODY**

The VXE EasyFit ball valve has been designed using finite element analysis (FEA) to optimize the design of models and reduce the weight up to 20% compared to the previous VX model for both PVC and Corzan® CPVC.







# **EasyFit Union Nut Tool**



Release Handle from Hub



Remove Handle



Turn Handle Over



Remove Wrench Key



Flip Key and Re-Install into Handle



Engage Wrench Key on Union Nut Groove to Tighten