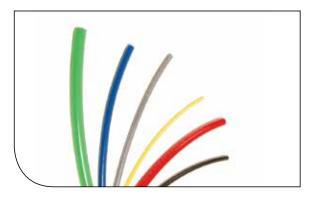
## **Nylon Tubing** Series N: Flexible



#### **Features**

- Flexible nylon tubing uses high-grade resins for strength and flexibility for routing in tight spaces
- Made from abrasion-resistant, heat and light-stabilized nylon
- Exhibits low-level water absorption
- Chemically resistant

## **Applications/Markets**





- Robotics
- Machine tool
- General pneumatics
- Lubrication
- Petroleum-based chemical transfer
- Pest control lines



Part Number	Part Number		be D.	Tu I.I		Average Wall Thickness		Working Pressure at 73°F /23°C		Minimum Burst at 73°F /23°C		Reel Length	Minimum Bend Radius		Weight	
#	#		$\bigcirc$	(		(	-	(					- *	<i>₹</i>		bg c
Natural	Black	inch	mm	inch	mm	inch	mm	psi	bar	psi	bar	feet	inch	mm	lbs./ft.	kg./mtr.
NN-2-016	NB-2-016	1/8	3.2	.093	2.4	.016	0.41	250	17.2	1000	69.0	0100, 0250	.25	4.6	.003	.005
NN-2-031	NB-2-031	1/8	3.2	.064	1.6	.031	0.79	500	34.5	2000	137.9	0100, 0250	.25	4.6	.004	.006
NN-2.5-025	NB-2.5-025	5/32	4.0	.106	2.7	.025	0.64	300	20.7	1200	82.7	0100, 0250	.50	12.7	.005	.007
NN-3-025	NB-3-025	3/16	4.8	.138	3.5	.025	0.64	250	17.2	1000	69.0	0100, 0250	.63	16.0	.006	.009
NN-3-046	NB-3-046	3/16	4.8	.096	2.4	.046	1.2	500	34.5	2000	137.9	0100, 0250	.44	11.2	.009	.013
NN-4-035	NB-4-035	1/4	6.4	.180	4.6	.035	0.89	250	17.2	1000	69.0	0100, 0250	.88	22.4	.011	.016
NN-4-040	NB-4-040	1/4	6.4	.170	4.3	.040	1.0	310	21.4	1250	86.2	0100, 0250	.88	22.4	.012	.018
NN-4-062	NB-4-062	1/4	6.4	.127	3.2	.062	1.6	500	34.5	2000	137.9	0100, 0250	.50	12.7	.017	.025
NN-5-040	NB-5-040	5/16	7.9	.233	5.9	.040	1.0	250	17.2	1000	69.0	0100, 0250	1.13	28.7	.016	.024
NN-6-050	NB-6-050	3/8	9.5	.275	7.0	.050	1.3	250	17.2	1000	69.0	0100, 0250	1.13	28.7	.023	.034
NN-6-093	NB-6-093	3/8	9.5	.190	4.8	.093	2.4	500	34.5	2000	137.9	0100, 0250	.75	19.0	.038	.056
NN-8-062	NB-8-062	1/2	12.7	.375	9.5	.062	1.6	250	17.2	1000	69.0	0100, 0250	1.25	31.8	.039	.058
NN-8-124	NB-8-124	1/2	12.7	.253	6.4	.124	3.2	500	34.5	2000	137.9	0100, 0250	1.00	25.4	.067	.099



Example: N-2-016-RED-0100

**N**-2-016-RED-0100 – **Nylon** 

N-2-016-RED-0100 - **Tube O.D.** in sixteenths of an inch **(1/8")** 

N-2-016-RED-0100 - Wall Thickness in inches (.016")

N-2-016-**RED**-0100 – **Colors** (Omit for Natural and Black)

**NN**-2-016-0100 - Natural Nylon **NB**-2-016-0100 - Black Nylon

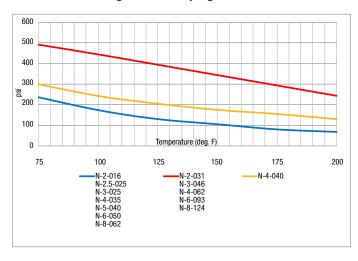
N-2-016-RED-**0100** – **Package Quantity** in feet **(100')** 

(Omit quantity number after color for 250' reel length)

Color Code											
0	NN	Natural									
•	NB	Black									
•	BLU	Blue									
•	GRN	Green									
•	RED	Red									
•	YEL	Yellow									

#### Nylon Tubing (Series N)

#### Maximum Working Pressure (psig)



#### **Fittings**

Parker fittings available from: Fluid System Connectors Division Otsego, MI (269) 692-6555 (269) 694-4614 FAX

#### FSC Product Families:

- Compression
- Compress-Align®
- Poly-Tite
- Hi-Duty
- Fast & Tite
- Flow Control
- Prestolok Brass
- Prestolok Composite
- TrueSeal<sup>™</sup>
- NTA®
- Transmission
- Prestomatic
- SAE Cartridge

A tube support should be used with this tubing for maximum holding power where end loading, vibration or pressure spikes may occur. Reference Tubing/Fitting Compatibility Chart (pg. B-6)

#### **Notes**

- The recommended operating temperature range for service at rated pressures with compatible fluids, depending upon conditions, is -65°F to +200°F (-54°C to +93°C)
- Black tubing suggested for use in sunlit areas and in close proximity to high ultraviolet light sources

#### Colors

See Color Code Table



## **Metric Nylon Tubing**

Series N: Flexible



#### **Features**

- Flexible nylon tubing uses high-grade resins for strength and flexibility for routing in tight spaces
- Made from abrasion-resistant, heat and light-stabilized nylon
- Exhibits low-level water absorption
- Chemically resistant

## **Applications/Markets**





- Robotics
- Machine tool
- General pneumatics
- Lubrication
- Petroleum-based chemical transfer
- Pest control lines



Part Number	Part Number	Tube O.D.		Tube I.D.		Average Wall Thickness		Working Pressure at 73°F /23°C		Minimum Burst at 73°F /23°C		Reel Length	Minimum Bend Radius		Weight	
#	#			0		()-				*			<i>₹</i>			lbs
Natural	Black	mm	inch	mm	inch	mm	inch	bar	psi	bar	psi	feet	mm	inch	kg./mtr.	lbs./ft.
NN4X.65	NB4X.65	4	.157	2.7	.107	0.65	.026	20.7	300	82.7	1200	100	14	.550	.007	.005
NN6X1	NB6X1	6	.236	4.0	.157	1.00	.039	23.5	341	94	1363	100	22	.866	.016	.011
NN8X1	NB8X1	8	.315	6.0	.236	1.00	.039	17.0	247	68	986	100	29	1.14	.024	.016
NN10X1	NB10X1	10	.393	8.0	.315	1.00	.039	12.5	181	50	725	100	34	1.34	030	.020
NN12X1	NB12X1	12	.472	10.0	.393	1.00	.039	11.0	160	44	638	100	45	1.77	.036	.024
NN14X1.5	NB14X1.5	14	.551	11.0	.433	1.50	.059	15.0	218	60	870	100	57	2.24	.063	.042
NN16X1.5	NB16X1.5	16	.630	13.0	.512	1.50	.059	12.5	181	50	725	100	74	2.91	.073	.049
NN18X1.5	NB18X1.5	18	.709	15.0	.591	1.50	.059	10.5	152	42	609	100	92	3.62	.082	.055
NN20X1.5	NB20X1.5	20	.787	17.0	.669	1.50	.059	9.5	138	38	551	100	112	4.41	.092	.062



Example: NN4x.65

NN4x.65 – Natural Nylon

NN4x.65 – Tube O.D. in millimeters (4mm)

NN4x.65 – Wall Thickness in millimeters (0.65mm)

### **Fittings**

Parker fittings available from: Fluid System Connectors Division Otsego, MI (269) 692-6555 (269) 694-4614 FAX

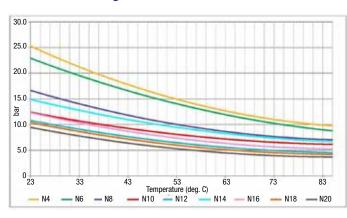
#### FSC Product Families:

- Metru-Lok™
- Flow Control
- Prestolok Brass
- Prestolok Composite
- Prestomatic

A tube support should be used with this tubing for maximum holding power where end loading, vibration or pressure spikes may occur. Reference Tubing/Fitting Compatibility Chart (pg. B-6)

#### Metric Nylon Tubing (Series N)

#### Maximum Working Pressure (bar)



#### Notes

- The recommended operating temperature range for service at rated pressures with compatible fluids, depending upon conditions, is -54°C to +93°C (-65°F to +200°F)
- Black tubing suggested for use in sunlit areas and in close proximity to high ultraviolet light sources

#### **Colors**

- Natural
- Black



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# Series F

## **Nylon Pure Air Tubing**

Series PAT: Ultra Pure, UV Resistant



#### **Features**

- The tubing choice for pure air systems (semiconductor) due to its cleanliness and excellent chemical and UV light resistance
- Maintains good resistance to high ambient temperatures with low moisture absorption
- Manufactured from a specially formulated nylon for use in pure air and gas distribution systems
- Provides high tensile strength with excellent coupling retention in high pressure, temperature and vibration environments
- Sizes -2 and -4 are single wall tubing construction
- Sizes -6 through -12 are reinforced tubing construction

### **Applications/Markets**





- Pure air and gas distribution systems
- Semi-conductor



Part Number	Tube 0.D.		Tube I.D.		Average Wall Thickness		Pres	king sure F /23°C	Minimum Burst at 73°F /23°C		Reel Length	Minimum Bend Radius		Weight	
#			0		(i)				*			<b>A</b>		lbs	pgg C
	inch	mm	inch	mm	inch	mm	psi	bar	psi	bar	feet	inch	mm	lbs./ft.	kg./mtr.
PAT2	1/8	3.2	.079	2.0	.023	0.58	250	17.2	1000	69.0	1000	.37	9.4	.035	.052
PAT4	1/4	6.4	.170	4.3	.040	1.0	300	20.7	1200	82.7	1000	1.00	25.4	.124	.185
PAT6	3/8	9.5	.251	6.4	.062	1.6	350	24.1	1400	96.4	500	1.50	38.1	.282	.420
PAT8	1/2	12.7	.376	9.6	.062	1.6	235	16.2	950	65.5	500	2.00	50.8	.395	.588
PAT10	5/8	15.9	.441	11.2	.092	2.3	225	15.5	900	62.1	250	2.50	63.5	.702	1.04
PAT12	3/4	19.1	.566	14.4	.092	2.3	200	13.8	800	55.2	250	3.00	76.2	.872	1.30



Example: PAT4-BLK-0250

PAT4-BLK-0250 – Pure Air Tubing

PAT4-BLK-0250 - Tube O.D. in sixteenths of an inch (1/4")

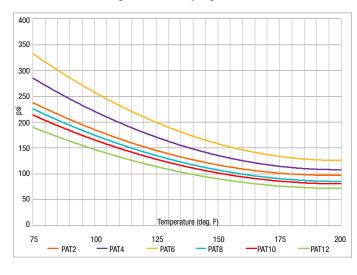
PAT4-BLK-0250 - Color (Black)

PAT4-BLK-0250 - Package Quantity in feet (250')

Color Code											
•	BLK	Black									
•	BRN	Brown									
	SIL	Silver									

#### **Pure Air Nylon Tubing (Series PAT)**

#### Maximum Working Pressure (psig)



#### **Fittings**

Parker fittings available from: Fluid System Connectors Division Otsego, MI (269) 692-6555 (269) 694-4614 FAX

FSC Product Families:

- Compression
- Compress-Align®
- Hi-Duty
- Fast & Tite
- NTA®

A tube support should be used with this tubing for maximum holding power where end loading, vibration or pressure spikes may occur. Reference Tubing/Fitting Compatibility Chart (pg. B-6)

#### Notes

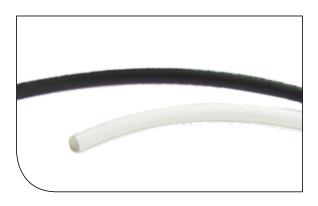
- Packaged on corrugated plastic reel with ends capped and shipped in a plastic-lined container
- The suggested operating temperature range for service at rated pressures with compatible fluids is -70°F to +200°F (-57°C to +93°C)
- PAT tubing is rated for full vacuum service at 28 inch Hg

#### Colors

See Color Code Table



## **Nylon Tubing**Series NR: Semi-rigid High Strength



#### **Features**

- High grade nylon resins without the addition of plasticizers for higher pressure tubing applications
- Better chemical resistance than Series N, good resistance to high ambient temperature and low moisture absorption
- High tensile strength and excellent coupling retention in high pressure, temperature and vibration environments

### **Applications/Markets**





- High-pressure pneumatics and oils
- Lubrication systems
- Marine control systems



Process lines for chemicals

Part Number	Part Number	Tu O.	be D.	Tu I.I		Average Wall Thickness		Working Pressure at 73°F /23°C		Minimum Burst at 73°F /23°C		Reel Length	Minimum Bend Radius		Weight	
#	#	(	$\overline{)}$	(	$\overline{)}$	<u></u>				*			<i>A</i>		lbs	[03]
Natural	Black	inch	mm	inch	mm	inch	mm	psi	bar	psi	bar	feet	inch	mm	lbs./ft.	kg./mtr.
NNR-2-017	NBR-2-017	1/8	3.2	.091	2.3	.017	0.43	425	29.3	1700	117.2	0100, 0500	.50	12.7	.003	.005
NNR-2-026	NBR-2-026	1/8	3.2	.073	1.9	.026	0.66	625	43.1	2500	172.4	0100, 0500	.38	9.7	.004	.006
NNR-3-024	NBR-3-024	3/16	4.8	.140	3.6	.024	0.61	425	29.3	1700	117.2	0100, 0500	.75	19.0	.006	.009
NNR-3-039	NBR-3-039	3/16	4.8	.110	2.8	.039	0.99	625	43.1	2500	172.4	0100, 0500	.63	16.0	.008	.012
NNR-4-035	NBR-4-035	1/4	6.4	.180	4.6	.035	0.89	425	29.3	1700	117.2	0100, 0250	1.00	25.4	.011	.016
NNR-4-050	NBR-4-050	1/4	6.4	.150	3.9	.050	1.3	625	43.1	2500	172.4	0100, 0250	.88	22.3	.014	.021
NNR-5-040	NBR-5-040	5/16	7.9	.233	5.9	.040	1.0	425	29.3	1700	117.2	0100, 0250	1.50	38.1	.015	.022
NNR-6-048	NBR-6-048	3/8	9.5	.279	7.1	.048	1.2	425	29.3	1700	117.2	0100, 0250	1.75	44.5	.022	.033
NNR-6-075	NBR-6-075	3/8	9.5	.225	5.7	.075	1.9	625	43.1	2500	172.4	0100, 0250	1.50	38.1	.032	.048
NNR-8-062	NBR-8-062	1/2	12.7	.375	9.5	.062	1.6	375	26	1500	103.4	0100, 0250	2.38	60.5	.038	.057
NNR-8-075	NBR-8-075	1/2	12.7	.350	8.9	.075	1.9	625	43.1	2500	172.4	0100, 0250	2.50	63.5	.045	.067



Example: NBR-2-017-0100

NBR-2-017-0100 - Nylon

NBR-2-017-0100 - Color (Black)

NBR-2-017-0100 - Rigid

NBR-2-017-0100 - Tube O.D. in sixteenths of an inch (1/8")

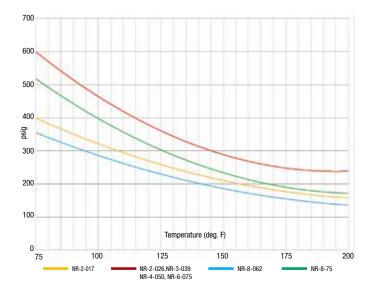
NBR-2-017-0100 - Wall Thickness in inches (.017")

NBR-2-017-0100 - Package Quantity in feet (100')

(Omit for other package quantities)

#### Semi-rigid Nylon Tubing (Series NR)

#### Maximum Working Pressure (psig)



#### **Fittings**

Parker fittings available from: Fluid System Connectors Division Otsego, MI (269) 692-6555 (269) 694-4614 FAX

#### FSC Product Families:

- Compression
- Compress-Align®
- Hi-Duty
- Fast & Tite
- Flow Control
- Prestolok Brass
- Prestolok Composite
- TrueSeal<sup>™</sup>

A tube support should be used with this tubing for maximum holding power where end loading, vibration or pressure spikes may occur. Reference Tubing/Fitting Compatibility Chart (pg. B-6)

#### **Notes**

 Suggested operating temperature range for service at rated pressures with compatible fluids is -60°F to +200°F (-51°C to +93°C)

#### Colors

- Natural
- Black



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## **Nylon Tubing**Series NTNA: Semi-rigid Nylon Tubing



#### **Features**

- High grade nylon resins without the addition of plasticizers
- High tensile strength and excellent coupling retention in high pressure, temperature and vibration environments
- Excellent chemical resistance
- Rugged construction resists vermin attack

#### **Certifications**

■ NSF-51

## **Applications/Markets**





- Instrumentation lines
- Lubrication systems
- Process piping systems





Refrigerant lines

Part Number	Tu O.		Tube I.D.		Average Wall Thickness		Working Pressure at 73°F /23°C		Minimum Burst at 73°F /23°C		Reel Length	Minimum Bend Radius		Weight	
#	0		(		( <del>)</del> -				*			<i>₹</i>		lbs	<u>s</u>
	inch	mm	inch	mm	inch	mm	psi	bar	psi	bar	feet	inch	mm	lbs./ft.	kg./mtr.
22NTNA	1/8	3.2	.091	2.3	.017	0.4	375	25.9	1,500	103.4	500	0.50	12.7	.003	.005
532NTNA	5/32	4.0	.113	2.9	.022	0.6	375	25.9	1,500	103.4	500	0.63	16.0	.004	.006
33NTNA	3/16	4.8	.139	3.5	.024	0.6	375	25.9	1,500	103.4	350	0.75	19.0	.006	.009
44NTNA	1/4	6.4	.184	4.7	.033	0.8	375	25.9	1,500	103.4	200	1.00	25.4	.010	.015
55NTNA	5/16	7.9	.232	5.8	.040	1.0	375	25.9	1,500	103.4	150	1.50	38.1	.015	.022
66NTNA	3/8	9.5	.282	7.1	.048	1.2	375	25.9	1,500	103.4	100	1.75	44.4	.022	.033
88NTNA	1/2	12.7	.375	9.5	.062	1.6	375	25.9	1,500	103.4	100	2.38	60.5	.032	.048



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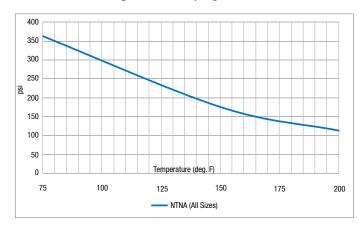
#### **Example: 44NTNA**

44NTNA - Tube O.D. in sixteenths of an inch (1/4")

44NTNA - Nylon Tubing 44NTNA - Color (Natural)

#### Semi-rigid Nylon Tubing (Series NTNA)

#### Maximum Working Pressure (psig)



#### **Fittings**

Parker fittings available from: Fluid System Connectors Division Otsego, MI (269) 692-6555 (269) 694-4614 FAX

#### FSC Product Families:

- Compression
- Compress-Align®
- Poly-Tite
- Hi-Duty
- Fast & Tite
- Flow Control
- NTA
- Prestolok Brass
- Prestolok Composite
- Prestomatic
- SAE Cartridges
- Transmission
- TrueSeal<sup>™</sup>

A tube support should be used with this tubing for maximum holding power where end loading, vibration or pressure spikes may occur. Reference Tubing/Fitting Compatibility Chart (pg. B-6)

#### **Notes**

 Suggested operating temperature range from -60°F to +212°F (-51°C to +100°C)

#### **Colors**

Natural

