

IOM

INSTALLATION OPERATION
& MAINTENANCE

A025

PLASTIC 1/4 INCH

AIR-OPERATED DOUBLE-DIAPHRAGM PUMP

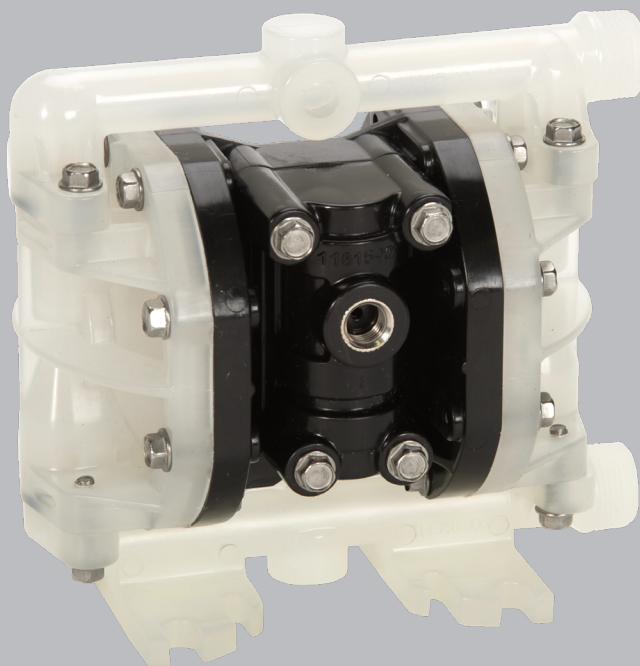


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CAUTIONS — READ FIRST!

READ THESE WARNINGS AND SAFETY PRECAUTIONS PRIOR TO INSTALLATION OR OPERATION. FAILURE TO COMPLY WITH THESE INSTRUCTIONS COULD RESULT IN PERSONAL INJURY AND OR PROPERTY DAMAGE. RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE.

WARNING Pump, valves and all containers must be properly grounded prior to handling flammable fluids and/or whenever static electricity is a hazard.

WARNING Prior to servicing the pump, ensure that the air and fluid lines are closed and disconnected. While wearing personal protective equipment, flush, drain and process liquid from the pump in a safe manner.

WARNING For pump models with non-metallic manifolds, air valves, or chambers: When the relative humidity in the surrounding atmosphere is above 30%, the equipment must not be touched by personnel unless first wiped down with a damp cloth.

WARNING Maintenance must not be performed when a hazardous atmosphere is present.

WARNING Use only with liquid process fluid.

WARNING This equipment's ambient temperature range is 32°F [0°C] to 104°F [40°C]

WARNING Do not operate the pump with fluids or in temperatures which are less than 32°F [0°C]

WARNING The T6-T3 marking refers to the maximum surface temperature depending not on the equipment itself, but mainly on operating conditions. In this case, the maximum surface temperature depends upon the temperature of the process fluids. Do not exceed the maximum recommended process fluid temperature of the configured materials.

CAUTION The temperature of the process fluid and air input must be no more than 36°F (20°C) less of the maximum temperature allowed for the appropriate non-metallic material. See the list of temperatures below for each material's maximum recommended temperature:

Buna-N (Nitrile):	10°F to 180°F (-12°C to 82°C)
Geolast®:	10°F to 180°F (-12°C to 82°C)
EPDM:	-40°F to 280°F (-40°C to 138°C)
Santoprene®:	-40°F to 225°F (-40°C to 107°C)
FKM:	-40°F to 350°F (-40°C to 177°C)
PTFE:	40°F to 220°F (4°C to 104°C)
Polyethylene:	32°F to 158°F (0°C to 70°C)
Polypropylene:	32°F to 180°F (0°C to 82°C)
PVDF:	0°F to 250°F (-18°C to 121°C)
Nylon:	0°F to 200°F (-18°C to 93°C)

Temperature limits are solely based upon mechanical stress and certain chemicals will reduce the maximum operating temperature. The allowable temperature range for the process fluid is determined by the materials in contact with the fluid being pumped. Consult a chemical resistance guide for chemical compatibility and a more precise safe temperature

WARNING = Hazards or unsafe practices which could result in severe personal injury, death or substantial property damage

CAUTION = Hazards or unsafe practices which could result in minor personal injury, product or property damage.

limit. Always use minimum air pressure when pumping at elevated temperatures.

CAUTION It is the end user's responsibility to maintain the process fluid's temperature during use.

CAUTION Do not connect a compressed air source to the exhaust port of the pump.

CAUTION Do not lubricate air supply.

CAUTION Do not exceed 120 psig (8.3 bar) air-inlet pressure.

CAUTION Do not exceed 10 psig (0.7 bar) or 23 ft-H₂O suction pressure.

CAUTION Ensure all wetted components are chemically compatible with the process fluid and the cleaning fluid.

CAUTION Ensure pump is thoroughly cleaned and flushed prior to installation into a process line.

CAUTION Always wear Personal Protective Equipment (PPE) when operating pump.

CAUTION Close and disconnect all compressed air and bleed all air from the pump prior to service. Remove all process fluid in a safe manner prior to service.

CAUTION Blow out all compressed air lines in order to remove any debris, prior to pump installation. Ensure that the muffler is properly installed prior to pump operation.

CAUTION Ensure air exhaust is piped to atmosphere prior to a submerged installation.

CAUTION Ensure all hardware is set to correct torque values prior to operation.

CAUTION The equipment must be inspected for visible damage prior to use.

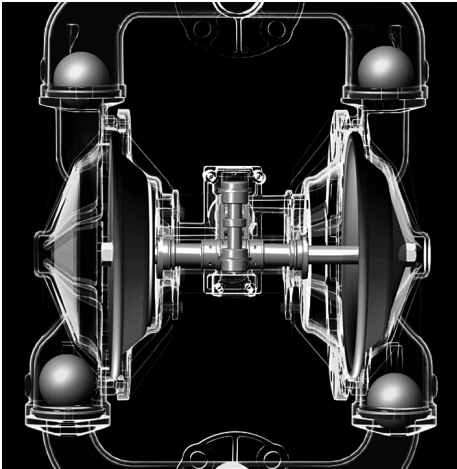
WARNING This product can expose you to chemicals including Nickel, Chromium, Cadmium, or Cobalt, which are known to the State of California to cause cancer and/or birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

MODEL DESIGNATION MATRIX - BOLTED PLASTIC

PRODUCT SERIES		SIZE			FLUID CONNECTION TYPE	AIR SECTION			LIQUID SECTION	DIAPHRAGM	VALVE/BALL		VALVE SEAT	O-RINGS	SPECIAL (PORTING)	SPECIAL (HARDWARE, MUFFLER)	SPECIAL (OTHER)		
A		0 2 5			-	1 2 3			-	4 5 6 7		-	8 9 10						
1 FLUID CONNECTION TYPE S = NPS (NPT/BSP)					6 VALVE SEAT K = PVDF P = Polypropylene					8 PORTING S = Default (Suction Right/ Discharge Right)					9 SPECIAL OPTION (HARDWARE, MUFFLER, LUG) 7 = Stainless Steel Hardware, Standard Muffler				
2 AIR SECTION P = Polypropylene Intermediate-Pneumatic Shift					7 O-RINGS E = EPDM N = Buna-N T = PTFE V = FKM														
3 LIQUID SECTION K = PVDF P = Polypropylene					4 DIAPHRAGMS G = Geolast® S = Santoprene® T = PTFE with Santoprene® Backup					10 SPECIAL OPTIONS 0 = Standard 1 = Cycle Counter Valve 2 = Solenoid Valve 110 VAC (50/60 Hz), DIN 43650B Connector 4 = Solenoid Valve 12 VDC, DIN 43650B Connector 6 = Solenoid Valve 220 VAC (50/60 Hz), DIN 43650B Connector 8 = Solenoid Valve 24 VDC, DIN 43650B Connector E = Solenoid Valve 110 VAC (50/60 Hz), DIN 43650C Connector G = Solenoid Valve 12 VDC, DIN 43650C Connector J = Solenoid Valve 220 VAC (50/60 Hz), DIN 43650C Connector L = Solenoid Valve 24 VDC, DIN 43650C Connector									
5 VALVE/BALL G = Geolast® S = Santoprene® T = PTFE																			

PRINCIPLES OF OPERATION

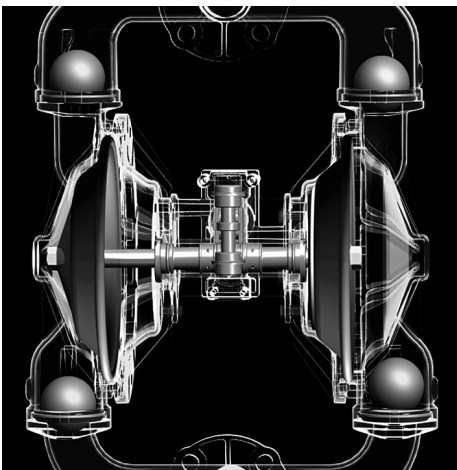
HOW AN AIR OPERATED DOUBLE DIAPHRAGM PUMP WORKS



The air-valve directs pressurized air behind the diaphragm on the right, causing the diaphragm on the right to move outward (to the right).

Since both the right diaphragm and the left diaphragm are connected via a diaphragm rod, when the right diaphragm moves to the right, the left diaphragm (through the action of the diaphragm rod) moves to the right also.

When the diaphragm on the left side is moving to the right, it is referred to as suction stroke. When the left diaphragm is in its suction stroke, the left suction ball moves upward (opens) and the left discharge ball moves downward (closes). This action creates suction and draws liquid into the left side chamber.



The air-valve directs pressurized air behind the left diaphragm, causing the left diaphragm to move outward (to the left).

Since both the left diaphragm and the right diaphragm are connected via a diaphragm rod, when the left diaphragm moves to the left, the right diaphragm (through the action of the diaphragm rod) moves to the left also.

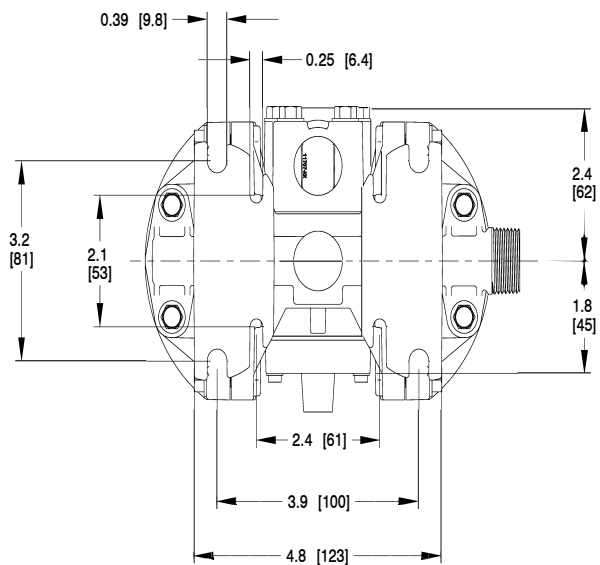
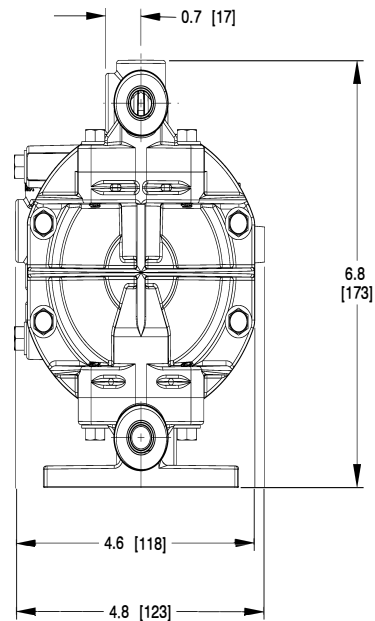
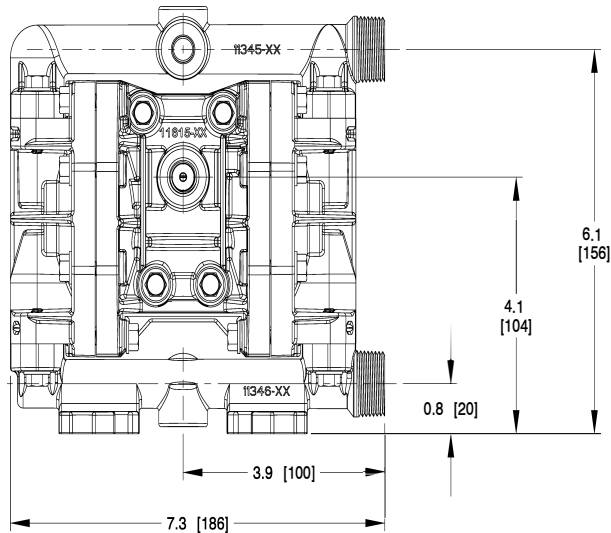
When the diaphragm on the left side moves outward, the left discharge ball moves upward (opens) and the left suction ball moves downward (closes). This causes the liquid to leave the left side liquid outlet of the pump.

Simultaneously, the right diaphragm moves inward (to the left), which causes the right suction ball to open and the right discharge to close, which in turn causes suction, drawing liquid into the right chamber.

The process of alternating right suction / left discharge (and vice-versa) continues as long as compressed air is supplied to the pump.

1/4" PUMP DIMENSIONS

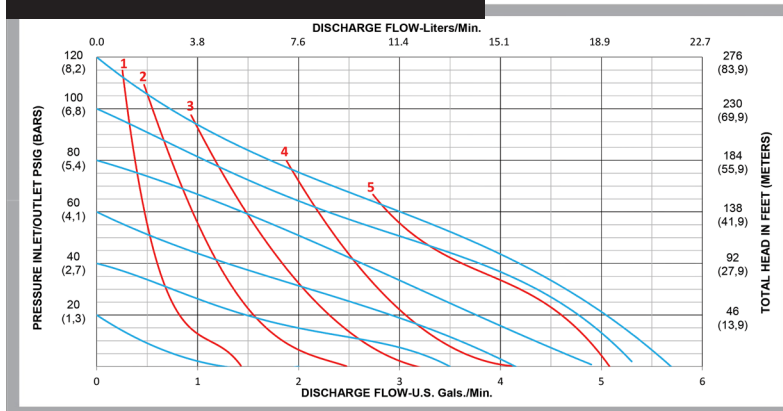
BOLTED PLASTIC



DIMENSIONS IN INCHES

PERFORMANCE CURVES

PERFORMANCE CURVE



Performance Specifications

Max. Flow:	5.7 gpm (21.6 lpm)
Max. Air Pressure:	120 psi (8.3 bar)
Max. Solids:	1/16" (1.6 mm)
Max. Suction Lift Dry:	14 ft-H ₂ O (4.2 m-H ₂ O)
Max. Suction Lift Dry w/PTFE:	10 ft-H ₂ O (3.0 m-H ₂ O)
Max. Suction Lift Wet:	28 ft-H ₂ O (8.5 m-H ₂ O)
Avg. Displacement Per Stroke:	0.0105 gallons (0.0397 l)
Weight Polypropylene:	2.6 lbs (1.2 kg)
Weight PVDF	3.8 lbs (1.7 kg)
Air Inlet:	1/4" FNPT
Liquid Inlet:	1/4" internal (NPT/BSP), 3/4" external (NPT)
Liquid Outlet:	1/4" internal (NPT/BSP), 3/4" external (NPT)
Height:	6.8" (173 mm)
Width:	7.3" (186 mm)
Depth:	4.6" (118 mm)

*Flow rates indicated on the chart(s) shown were determined by pumping water at flooded suction. For optimum life and performance, pumps should be specified so that daily operation parameters will fall in the center of the pump performance curve.

INSTALLATION, TROUBLESHOOTING AND MAINTENANCE

INSTALLATION PIPING

Whenever possible ensure the pump is installed using the shortest possible pipe lengths with the minimum amount of pipe fittings. Ensure all piping is supported independent of the pump.

Suction and discharge piping should not be smaller than the connection size of the pump. When pumping liquids of high viscosity, larger piping may be used, in order to reduce frictional pipe loss.

Employ flexible hoses in order to eliminate the vibration caused by the pump. Mounting feet can also be used to reduce vibration effects.

All hoses should be reinforced, non-collapsible and be capable of high vacuum service. Ensure that all piping and hoses are chemically compatible with the process and cleaning fluid.

For processes where pulsation effects should be reduced, employ a pulsation dampener on the discharge side of the pump.

For self-priming applications, ensure all connections are airtight and the application is within the pumps dry-lift capability. Refer to product specifications for further details.

For flooded suction applications, install a gate valve on the suction piping in order to facilitate service.

For unattended flooded suction operation, it is recommended to pipe the exhaust air above the liquid source. In the event of a diaphragm failure this will reduce or eliminate the possibility of liquid discharging through the exhaust onto the ground.

LOCATION

Ensure that the pump is installed in an accessible location, in order to facilitate future service and maintenance.

AIR

Ensure that the air supply is sufficient for the volume of air required by the pump. Refer to product specifications for further details. For reliable operation, install a 5 micron air filter, air-valve and pressure regulator. Do not exceed the pumps maximum operating pressure of 120 psig.

REMOTE OPERATION

Utilize a three way solenoid valve for remote operation. This ensures that air between the solenoid and the pump is allowed to “bleed off,” ensuring reliable operation. Liquid transfer volume is estimated by multiplying displacement per stroke times the number of strokes per minute

NOISE

Correct installation of the muffler reduces sound levels. Refer to product specifications for further details.

SUBMERGED OPERATION

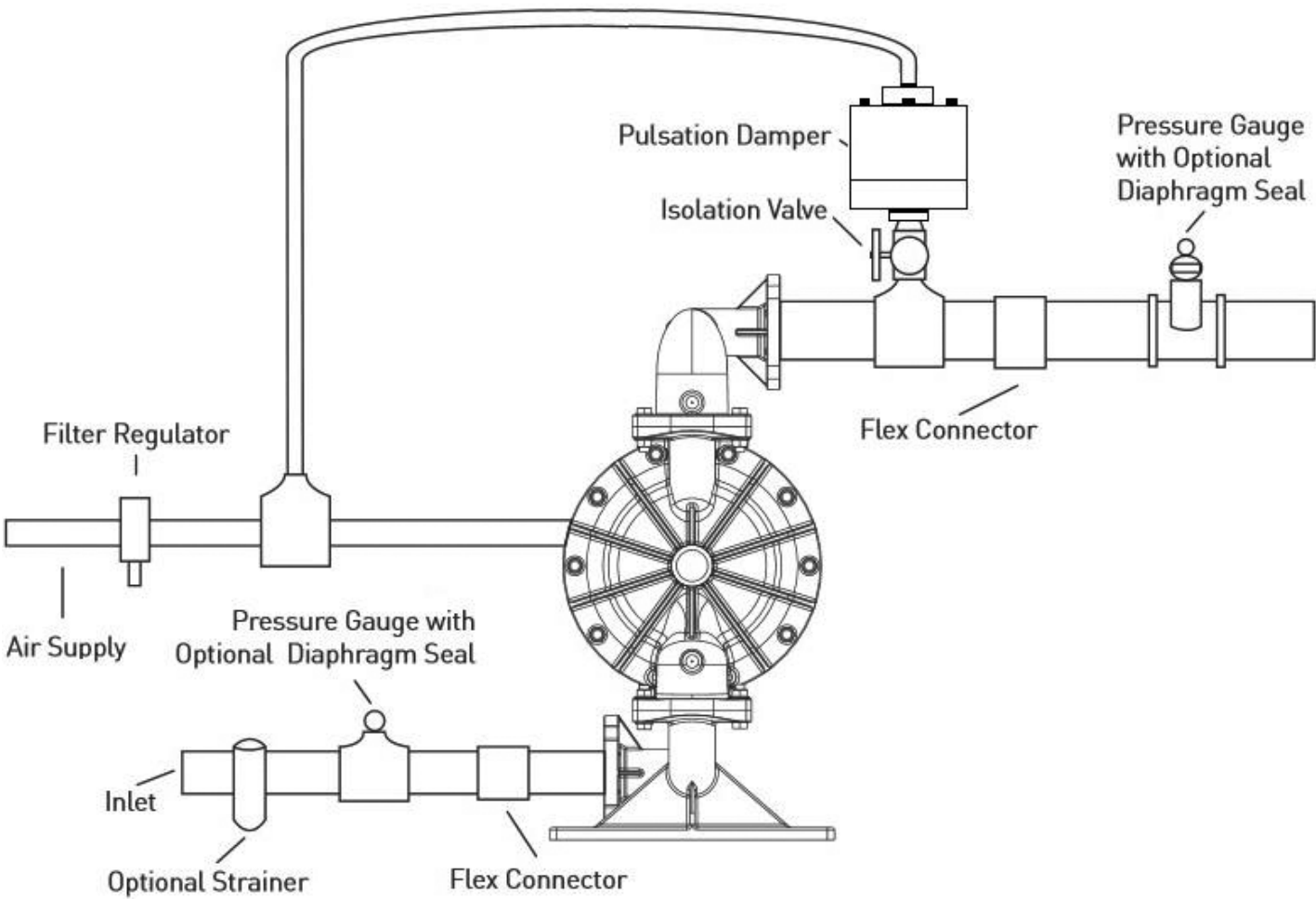
For submersible operation, pipe the air exhaust to atmosphere

GROUNDING THE PUMP

Loosen grounding screw and install a grounding wire. Tighten grounding screw. Wire size should be a 12 gauge wire or larger. Connect the other end of the wire to a true earth ground. Equipment must be grounded to achieve ATEX rating and it is recommended to configure the pump with a grounding lug option.



SUGGESTED INSTALLATION



This illustration is a generic representation of an air operated double-diaphragm pump.

TROUBLESHOOTING

PROBLEM

EFFECT/SOLUTION

Pump Will Not Cycle

Discharge line closed or plugged
 Discharge filter blocked
 Check valve stuck
 Air filter blocked
 Air supply valve closed
 Air supply hooked up to muffler side of pump
 Compressor not producing air or turned off
 Muffler iced or blinded
 Diaphragm ruptured
 Plant air supply line ruptured
 Air valve wear/debris
 Pilot sleeve wear/debris
 Diaphragm rod broken
 Diaphragm plate loose

Pumped Fluid Coming Out of Muffler

Diaphragm ruptured
 Diaphragm plate loose
 Inlet liquid pressure excessive (above 10 psig)

Pump Cycles but no Flow

Inlet strainer clogged
 Suction valve closed
 Suction line plugged
 No liquid in the suction tank
 Suction lift excessive
 Debris stuck in valves
 Excessive wear of check valves
 Air leak on suction side with suction lift

Pump Cycles with Closed Discharge Valve

Debris stuck in check valve
 Excessive wear of check valves

Pump Running Slowly/Not Steady

Air compressor undersized
 Leak in air supply
 Air-line, filter regulator or needle valve undersized
 Muffler partially iced or blinded
 Air valve gasket leak or misalignment
 Air valve wear/debris
 Pilot sleeve wear/debris
 Liquid fluid filter blocked
 Pump may be cavitating, reduce speed of operation
 Suction strainer clogged

Pump Will Not Prime

Air leak in suction pipe
 Air leak in pump manifold connections
 Suction strainer and lines clogged
 Excessive lift conditions
 Check valve wear
 Debris in check valve

OPERATION

The Air-Operated Double Diaphragm Pump requires a minimum of 20 psig of air to operate, with some variation according to diaphragm material. Increasing the air pressure results in a more rapid cycling of the pump and thus a higher liquid flow rate. In order to not exceed 120 psig of inlet air pressure, and for accurate control of the pump, it is suggested to use a pressure regulator on the air inlet.

An alternate means of controlling the flow-rate of the pump is to use an inlet air valve and partially open or close accordingly. When the air valve is completely in the closed position, the pump will cease to operate.

A third method of controlling the flow rate of the pump is to use a liquid discharge valve. Closing the liquid discharge valve will cause a decrease in the flow rate since the pump will operate against a higher discharge pressure.

Solenoid control of the inlet air may also be used in order to facilitate remote operation. A three way solenoid valve is recommended, in order to allow the air to “bleed off” between the solenoid and the pump.

Do not use valves for flow control on the suction side of the pump. (Closing or partially closing a liquid suction valve restrict the suction line and may cause damage to the diaphragms.) Suction strainers may be employed to reduce or eliminate larger solids, but routine maintenance is necessary in order to prevent a restriction on the suction.

TORQUE SPECIFICATION CHART


RECOMMENDED TORQUE SPECIFICATIONS


	1/4" Pumps	Wrench Size
Manifold Bolts	55 in-lbs (6.2 N-m)	3/8 in
Polypropylene Chamber	50 in-lbs (5.7 N-m)	3/8 in
Polypropylene Chamber with PTFE Diaphragms	62.5 in-lbs (7.1 N-m)	3/8 in
PVDF Chamber	72.5 in-lbs (8.2 N-m)	3/8 in
PVDF Chamber with PTFE Diaphragms	80 in-lbs (9.0 N-m)	3/8 in
Air Valve	40 in-lbs (4.5 N-m)	3/8 in
Diaphragm Plates	40 in-lbs (4.5 N-m)	3/4 in

MAINTENANCE

Due to the unique nature of each application, periodic inspection of the pump is the best method to determine a proper maintenance schedule. A record should be kept of all repairs made to an installed pump. This will serve as the best predictor of future maintenance.

The A025 pump is not designed for the wet end or air end to be field servicable.

 **WARNING** Maintenance must not be performed when a hazardous atmosphere is present.

 **WARNING** For pump models with non-metallic manifolds, air valves, or chambers: When the relative humidity in the surrounding atmosphere is above 30%, the equipment must not be touched by personnel unless first wiped down with a damp cloth.

MAINTENANCE SCHEDULE

WEEKLY (OR DAILY)

Make a visual check of the pump. If pumped fluid is leaking out of the pump, pipe fittings or muffler turn off pump and schedule maintenance.

EVERY THREE MONTHS

Inspect fasteners and tighten any loose fasteners to recommended torque settings.

Schedule pump service based on pump's service history.

REPAIR AND ASSEMBLY

SUBMERSION-MUFFLER KIT INSTALLATION

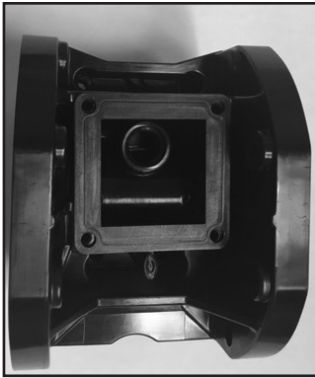
TOOLS NEEDED

- 1) 1/4 Inch socket
- 2) 1/4 Inch socket wrench

⚠ WARNING Prior to servicing the pump, ensure that the air and fluid lines are closed and disconnected. While wearing personal protective equipment, flush and drain process liquid from the pump in a safe manner.

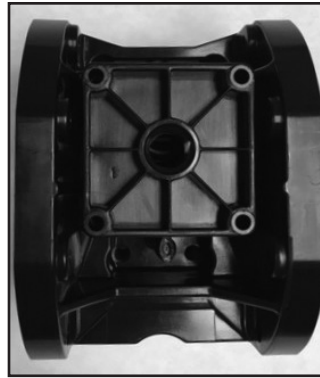
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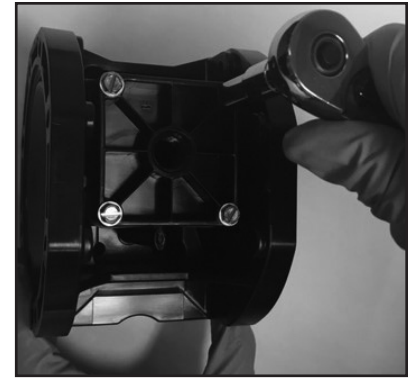
STEP 1

Place "Submersion/Muffler Plate Gasket" onto back of intermediate and line up screw holes.



STEP 2

Place "Submersion/Muffler Plate" onto "Submersion/Muffler Plate Gasket" and line up screw holes.



STEP 3

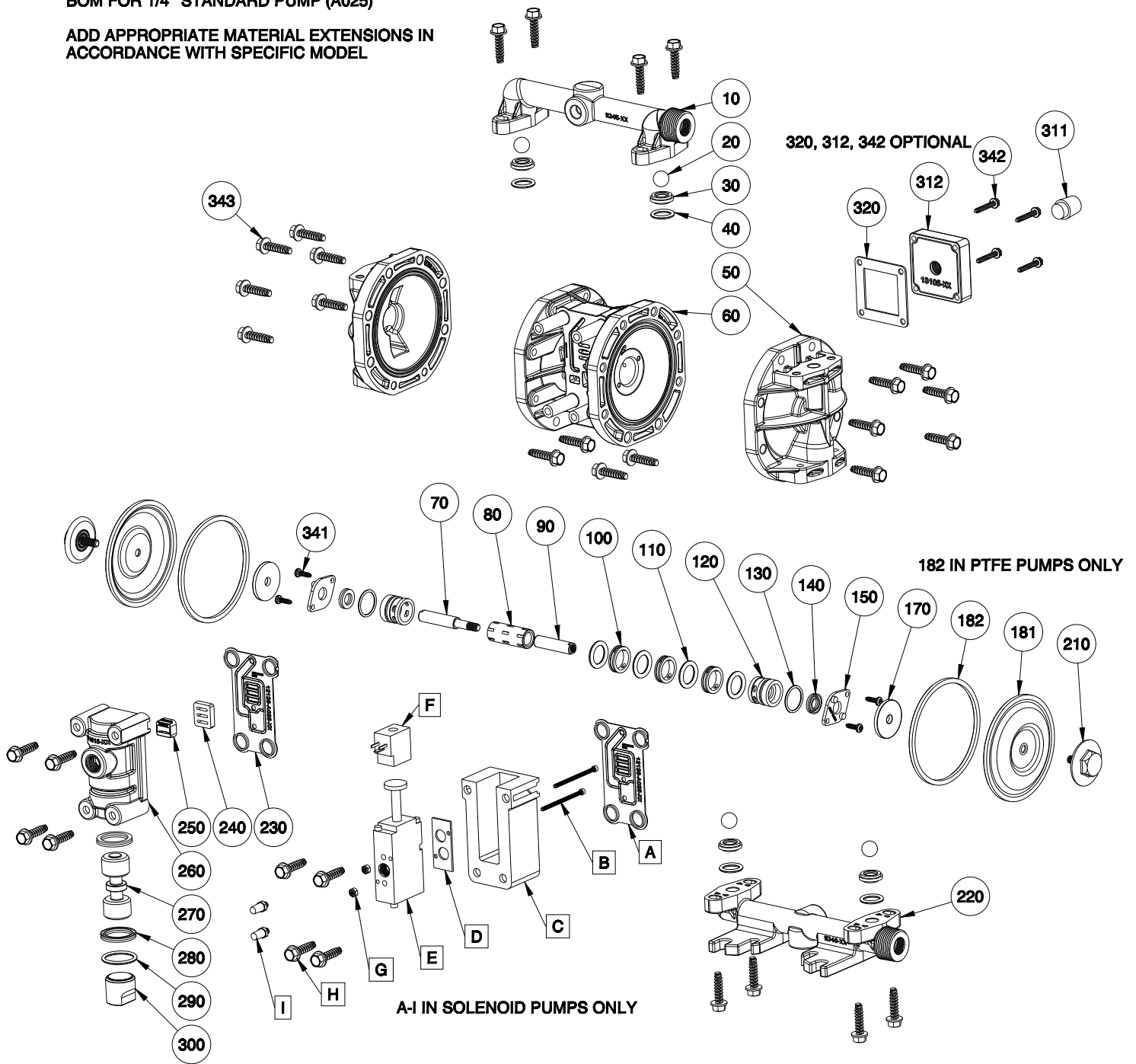
Insert screws into screw holes. Tighten screws using a 1/4" socket and socket wrench (recommended), 1/4" wrench, or flathead screw driver.

EXPLODED VIEW & PARTS LIST

A025-SP*_****_*** BOLTED PLASTIC

BOM FOR 1/4" STANDARD PUMP (A025)

ADD APPROPRIATE MATERIAL EXTENSIONS IN ACCORDANCE WITH SPECIFIC MODEL



PARTS LIST - BOLTED PLASTIC

A025-SP*-****-***

NO.	DESCRIPTION	QTY	PUMP MODEL	PART NO.	MATERIAL
10	DISCHARGE MANIFOLD	1	A025-SPP-****-*** A025-SPK-****-***	11345-40 11345-56	Polypropylene PVDF
20	BALL	4	A025-SP*-*G**-*** A025-SP*-*S**-*** A025-SP*-*T**-***	11001-19 11001-23 11001-59	Geolast® Santoprene® PTFE
30	VALVE SEAT	4	A025-SPP-**P*-*** A025-SPK-**K*-***	10924-ROD-40 10924-ROD-56	Polypropylene PVDF
40	O-RING (Valve Seat)	4	A025-SP*-***N-*** A025-SP*-***V-*** A025-SP*-***E-*** A025-SP*-***T-***	11954-11 11954-13 11954-15 11954-17	Nitrile FKM EPDM PTFE
50	OUTER CHAMBER	2	A025-SPP-****-*** A025-SPK-****-***	10728-40 10728-56	Polypropylene PVDF
60	INTERMEDIATE	1	ALL MODELS	11502-40	Polypropylene
70 & 90	DIAPHRAGM ROD ASSEMBLY	1	ALL MODELS	35008-00	Stainless Steel
80	PILOT SLEEVE	1	ALL MODELS	10109-31	Acetal
100	INNER SPACER (Pilot Sleeve)	3	ALL MODELS	10211-40	Polypropylene
110	O-RING (Pilot Sleeve)	4	ALL MODELS	11929-16	Urethane
120	END SPACER (Pilot Sleeve)	2	ALL MODELS	10210-40	Polypropylene
130	O-RING (End Spacer)	2	ALL MODELS	11955-11	Nitrile
140	LIP SEAL (Diaphragm Rod)	2	ALL MODELS	12005-76	Nitrile
150	RETAINING PLATE	2	ALL MODELS	12710-A025-60	Polypropylene
170	INNER DIAPHRAGM PLATE	2	ALL MODELS	11105-25	Plated Steel
181	DIAPHRAGM	2	A025-SP*-G***-*** A025-SP*-S***-*** A025-SP*-T***-***	10604-19 10604-23 10604-59	Geolast® Santoprene® PTFE
182	DIAPHRAGM O-RING (PTFE ONLY)	2	A025-SP*-T***-***	10606-23	Santoprene®
210	OUTER DIAPHRAGM PLATE W/ THREADED STUD	2	A025-SPP-****-*** A025-SPK-****-***	11205-A025-40 11205-A025-56	Polypropylene PVDF
220	SUCTION MANIFOLD	1	A025-SPP-****-*** A025-SPK-****-***	11346-40 11346-56	Polypropylene PVDF
230	AIR VALVE GASKET	1	ALL MODELS	12128-A025-11	Nitrile
240	SHUTTLE PLATE	1	ALL MODELS	10419-A025-77	Ceramic
250	SHUTTLE	1	ALL MODELS	10432-35	Special
260	AIR VALVE BODY	1	ALL MODELS	11615-40	Polypropylene
270	AIR VALVE SPOOL	1	ALL MODELS	10484-31	Acetal

PARTS LIST - BOLTED PLASTIC

A025-SP*_****_***

NO.	DESCRIPTION	QTY	PUMP MODEL	PART NO.	MATERIAL
280	LIP SEAL (Air Valve)	2	ALL MODELS	12002-76	Nitrile
290	O-RING (Valve Plug)	1	ALL MODELS	11904-11	Nitrile
300	AIR VALVE END PLUG	1	ALL MODELS	11707-40	Polypropylene
311	MUFFLER	1	ALL MODELS	13003-00	Polypropylene
312	MUFFLER PLATE	1	OPTIONAL*	13105-40	Polypropylene
320	GASKET (Muffler Plate)	1	OPTIONAL*	12129-11	Nitrile
341	SCREW (#6 x 1/2")	4	ALL MODELS	12510-26	Stainless Steel
342	SCREW (#8 x 1")	4	OPTIONAL*	12525-26	Stainless Steel
343	SCREW (1/4" - 10 x 1")	28	ALL MODELS	12562-26	Stainless Steel

* Sold as part of 56000-00, Submersion Kit

OPTIONAL SOLENOID CONTROL VALVE			
	Part Number	Description	QTY
A	12128-A025-11	Gasket-Air Valve-A025-Buna	1
B	12591-26	Screw-SHCS #4-40X2.00"-SS	2
C	13456-31	Adapter-Plate-Solenoid-A025	1
D	12132-11	Gasket-Solenoid-A025-Buna	1
E	13453-00	Valve-Solenoid-4-Way-A025	1
F	13454-10	Coil-Solenoid-A025 - 110 VAC	1
	13454-12	Coil-Solenoid-A025 - 12 VDC	1
	13454-20	Coil-Solenoid-A025 - 220 VAC	1
	13454-24	Coil-Solenoid-A025 - 24 VDC	1
G	12592-26	Nut-Hex-Nylock-#4-40-SS	2
H	12562-26	Screw-HWHSTF-1/4-10x1.00"-SS	4

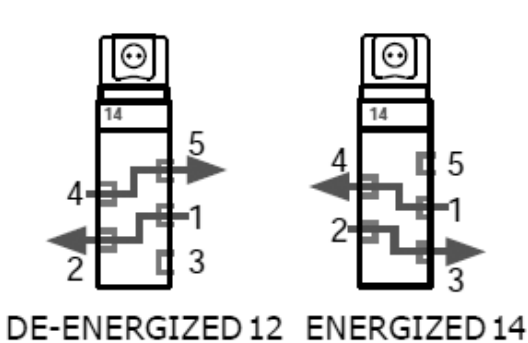
SOLENOID CONTROL FOR AIR OPERATED DOUBLE DIAPHRAGM PUMPS

The A025 can be configured with solenoid pulse control to enable metering and dispensing application. The solenoid is avaiable in 4 voltages, 110 VAC, 220 VAC, 12 VDC and 24 VDC. All solenoid equipped pumps have a standard DIN 43650B male connector. The A025 has an optional DIN 43650C male connector that can replace the standard DIN 43650B male connector. See pump product manual for configuration codes.



SOLENOID ELECTRICAL PROPERTIES				
Voltage +/- 10%	Current (Amps)		Resist.	Power
	Inrush	Holding	(OHMS @ 25° C)	(AC = VA, DC = Watts)
110/50	.02	.02	2310	2.4
110/60				
220/50	.01	.01	9515	2.4
220/60				
12 VDC	.15	.15	78	2.0
24 VDC	.09	.09	283	2.0

Valve Operation



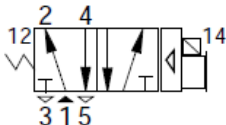
5/2 SINGLE

De-Energized:

Pressure from Port 1 to Port 2
Exhaust from Port 4 to Port 5

Energized:

Pressure from Port 1 to Port 4
Exhaust from Port 2 to Port 3

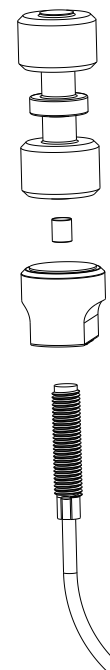
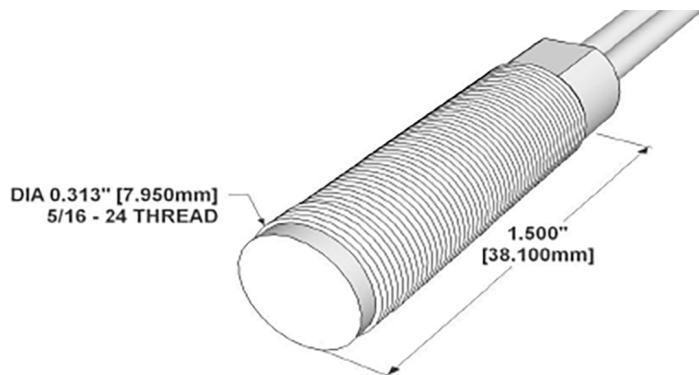


OPTIONAL ACCESSORIES	
PART NO.	DESCRIPTION
13465-00	Illuminated Connector with 6' cord for 110/220 VAC Solenoid
13466-00	Illuminated Connector with 6' cord for 12/24 VDC Solenoid

CYCLE COUNTER FOR AIR OPERATED DOUBLE DIAPHRAGM PUMPS

OPERATIONAL DESCRIPTION:

The cycle counter model operates via a magnetically actuated proximity-switch installed into the main air-valve. The switch closes when the spool is in the down position, thus allowing open loop metering applications.



Physical	Configuration*	SPST
	Form*	A
	Contact Position	CENTER
	Glass L	14.50 mm
	Glass D	2.54 mm
	Total L*	46.00 mm
	Wire D	0.60 mm
	Gap Location	CENTER
	Mount Spec*	THRU
	Contact Material	RUTHENIUM
	Max Vibration Resistance	10 G
	Max Shock Resistance	150 G
	Lead Tensile Strength	N/A KG
	Pull in (+/- 2AT)*	15 - 23 AT
Operating	Drop out*	7.5-17.5 AT
	Operate Time	0.10 ms
	Bounce Time	0.15 ms
	Release Time	30 µs
	Resonant Frequency	5100 Hz
	Max Operating Frequency	N/A Hz
	Operating Temperature Range	-55 - 105 °C
	Storage Temperature	N/A °C
	DC Contact Rating	15 W
	AC Contact Rating	N/A VA
Electrical	DC Switching Voltage	200 VDC
	AC Switching Voltage	140 VAC
	DC Switching Current	1.00 A
	AC Switching Current	1.00 A
	DC Max Carry Current	1.75 A
	AC Max Carry Current	1.75 A
	Min Breakdown Voltage	275 VDC
	Max Initial Contact Resistance	100 mOhm
	Typical Initial Contact Resistance	70 mOhm
	Max Contact Capacitance	0.30 pF
	Min Insulation Resistance	10 ⁶ Ohm

* Pre-processed, bare reed element

Assembly Characteristics

Housing	2250
Housing Material	CELANEX 3316
Reed	1051
Configuration	SPST
Form	A

Wire/Cable Characteristics

Type	WIRES
Length	6.0/152.4 in/mm
Conductor Count	2
Colors	BLK
Insulation Material & Description	PVC
Gauge	24 AWG
Stranded Copper	7 STR-TC
Maximum temperature	105 °C

Standard Actuator/Minimum Make Distance

2250-4002-000 - Alnico 5 - Cylinder	.13/3.3 in/mm
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Assembly Certifications

UL RECOGNIZED (File #: E102207)	Y
RoHS	Y

ELASTOMERS & REPAIR KITS

WETTED ELASTOMERS

BUNA-N (NITRILE)

is a general purpose elastomer used with water and many oils. Temperature range 10°F to 180°F (-12°C to 82°C).

GEOLAST®

is an injection molded thermoplastic material with characteristics similar to Nitrile. Has excellent abrasion resistance. Temperature range 10°F to 180°F (-12°C to 82°C).

EPDM

is a general purpose elastomer with good resistance to many acids and bases. Temperature range -40°F to 280°F (-40°C to 138°C).

SANTOPRENE®

is an injection molded material with characteristics similar to EPDM. Has excellent abrasion resistance. Temperature range -40°F to 225°F (-40°C to 107°C).

FKM

is an elastomer with good corrosion resistance to a wide variety of chemicals. Temperature range -40°F to 350°F (-40°C to 177°C).

PTFE (POLYTETRAFLUOROETHYLENE)

is a thermoplastic polymer that is inert to most chemicals. Temperature range 40°F to 220°F (4°C to 104°C).

Most of the above elastomers are available in FDA approved formulations.

Geolast® is a registered trademark of ExxonMobil Chemical Co.
Santoprene® is a registered trademark of ExxonMobil Chemical Co.
Hytrel® is a registered trademark of DuPont Performance Elastomers L.L.C.
Magnalube® is a registered trademark of Carleton-Stuart Corp.

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REGISTRATION FORM

Pump Model _____ Pump Serial Number _____

Company Name _____

Name _____ Email _____

Phone # _____ City _____ State _____ Zip _____

Qty of Pumps _____ Fluid Pumping _____

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